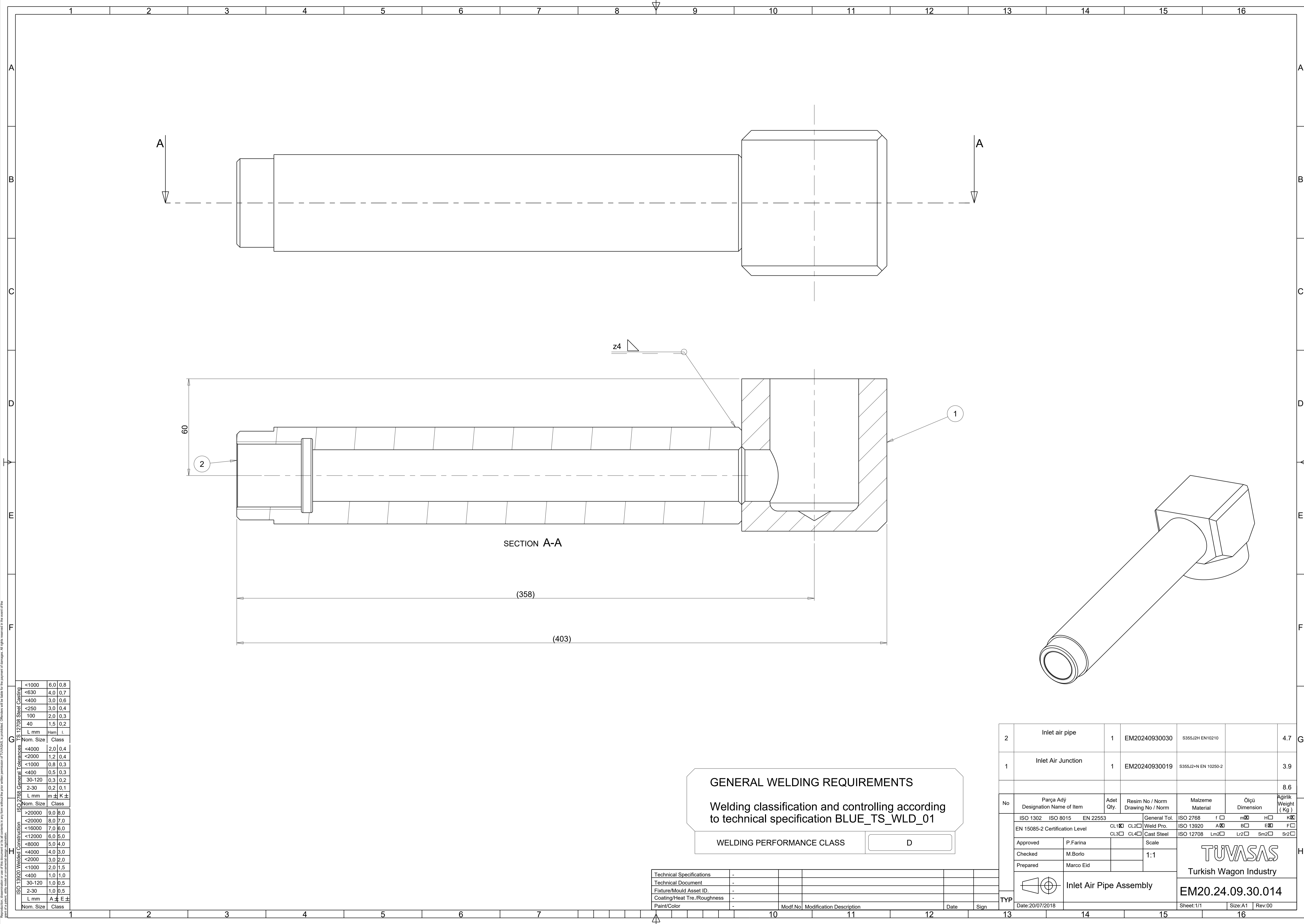


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G	ISO 2768 General Tolerances - TS 12708 Sheet Casting		
H	ISO 13920 Welded Construction		



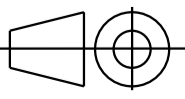
GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS

D

Technical Specifications	-						
Technical Document	-						
Fixture/Mould Asset ID	-						
Coating/Heat Tre./Roughness	-						
Paint/Color	-						
		Mod.No	Modification Description		Date	Sign	

2	Inlet air pipe	1	EM20240930030	S355J2H EN10210		4.7
1	Inlet Air Junction	1	EM20240930019	S355J2+N EN 10250-2		3.9
						8.6
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 1302 ISO 8015 EN 22553	General Tol.		ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level	CL1 <input checked="" type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Weld Pro. Cast Steel	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	
	Approved	P.Farina	Scale	ISO 12708	Lm <input type="checkbox"/> Lr <input type="checkbox"/> Sm <input type="checkbox"/> Sr <input type="checkbox"/>	
	Checked	M.Borlo	1:1	<div>TUVASAS</div> <div>Turkish Wagon Industry</div>		
	Prepared	Marco Eid				
	<div></div> Inlet Air Pipe Assembly			<div>EM20.24.09.30.014</div>		
TYP	Date:20/07/2018					
				Sheet:1/1	Size:A1	Rev:00